

Production/Admin: 13/1/06
Date
Received/Costing
Initial

Location _____

Initials of receiver (if shipment OK) Level 12

Part Number	Description	Quantity	Quantity Received	Quantity Returned	Quantity Short	Comments

Discrepancies

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☒ No ☐
Receipt: Cash ☐ Cr ☒

Date: 13/1/06
Supplier: Thyssen

Receiving Report

Batch No: M12713
Part P/O: 22301

Release Note Attached: Yes ☒ No ☐
Waybill Attached: Yes ☒ No ☐
Shipment Complete: Yes ☒ No ☐
QC6 Inspection 13/1/06
Work Order

N/A
N/A
N/A
N/A

Page 1 of 1

All amounts are calculated in domestic currency.

All Line Item Types

All Rec. Employees All Currencies

Grouped by Vendor ID

Total Received Quantity:	6.0000
Total Qty to Inspect (PO U./M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$274.95
Total Balance Due Quantity:	0.0000

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Page: 1 ... Last

***UNE SURCHARGE D'ENERGIE DE \$25.00
SERA AJOUTEE A CHAQUE COMMANDE.***
***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***
***POUR VOS BESOINS D'ACIER INOXYDABLE,
CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600*
***FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.
*** WE HAVE IT! *** TEL. 800-926-2600 ***

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **
ATTN: CHANTAL/LINDA
TO SHIPPING.
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
MILL TEST REPORTS, PACKING SLIPS ARE TO SENT

TOTAL: Tags 1 PCS Net Wt 146 Gr LBS 149
Quantity 6 FT 1 PCS Net Wt 146 Gr LBS 149

===== B I L L O F L A D I N G =====
1) Our Order PEC-632275-1 Your PO # 22301
ALUMINUM SQUARE BAR 6061-T6511
4.50" X 72.0000"
Heat Number 276104 Tag No 276104
PLANCHE REC 200781003

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANCO
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 06Dec13 at 14:45 From VFW
No: VIM 415089
L A D I N G
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0 - 0 Manifest
Vehicle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Certificate of Mill Test Results

6Dec13 Pg 1/1

BL VIM-415089-001

l'analyse faite par un laboratoire qualifié.

SIGNE PAR:

Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le producteur du matériel ou les données résultant de

THYSSENKRUPP MATERIALS NA

PO/Rel 22301

DART AEROSPACE

4.50" X 72.0000"

ALUMINUM SQUARE BAR 6061-T6511

PART NO.

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5206 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER:

CUSTOMER PART NUMBER

PRODUCT DESCRIPTION:

4 500 SC SQ BAR

328/STK

SHIP DATE

KAISER LOT NUMBER:

08/13/2013

QUANTITY:

4,000 PCS

SHIP TO:

THYSSENKRUPP MATERIALS NA

4700 BOIS FRANCO

ST. LAURENT, PQ HAS 1A7 CANADA

THYSSENKRUPP MATERIALS NA

VIMETAL PRIME WAREHOUSE

4700 BOIS FRANCO

ST. LAURENT, PQ HAS 1A7 CANADA

13/10/18

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS(KSI)	YTS(KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
200781003	0001		56.4	54.1	13.4	RE 93	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ba	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.25
Minimum	0.40	0.15	0.00	0.80	0.04	0.00	0.00	0.00	NA	NA	NA	0.00	0.00
102599	0.72	0.35	0.28	0.09	0.93	0.09	0.06	0.03	0.00	0.00	0.00	0.01	0.03

Applicable Requirements:

ASTM-B221-13 STENOILED ASM-B221 1998 SECT II AMS-QQ-A-200/8 97 (R07) UNS#A96061
16511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

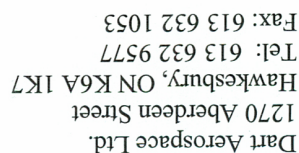
CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested in accordance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to verification.

Timothy K. Fargo, Quality & Technology Manager



Plant Serial: 00101892
Kaiser Order Number: 649711
Line Item: C01



Purchase Order ID PO22301

Purchase Order Date 12/5/2013
PO Print Date 12/5/2013

Page Number 1 of 1

VC-COP001

Ship To : DART AEROSPACE LTD

HAWKESBURY, ON K6A 1K7
CANADA

CA

905 669 9444

Yonno sdd

Ship Acct:

1	M6061T6B4.500X4.500	6061-T6 Aluminum Bar	12/10/2013	6.00	\$48.67	\$292.00
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6061-T6 Aluminum Bar
4.500" X 4.500"

12/10/2013

4

12/10/2013

MATERIAL: 6061-T6/T651/T6510/T6511T62 ALUMINUM BAR
AS PER QQ-A-335/8 QP AMS QQ-A-335/8 QP AMS 4117/4138/4

AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM

NOTE

Replaces item 1 on PO22228

Line Total:

\$292.00

PO Total:

00.76Z\$

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

PST# 6122-5207

Change Nbr: 1

Change Date: 12/5/2013

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